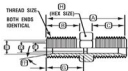
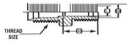


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Union Connectors



Reducing Unions

UNION CONNECTORS

SPECIFICATIONS												
JACO Part No.	Tube O.D.	Thread	A	B	D	E	F	G	H			
			± 1/64	± 1/64	± .005/ 015	± .010	± 1/64	± 1/64				
15-4	1/4	7/16-20	5/16-4	3/8	250	300 - 330	170	15/32	5/8			
15-5	5/16	1/2-20	1-1/32	25/64	312	380 - 385	232	3/16	11/16			
15-6	3/8	5/8-20	1-15/64	15/32	375	460 - 465	250	19/32	13/16			
15-8	1/2	3/4-20	1-3/16	9/16	500	590 - 595	375	1-1/16	15/16			
15-10	5/8	7/8-20	1-1/2	19/32	625	715 - 720	500	45/64	1-1/16			
15-12	3/4	1-1/16-20	1-3/4	43/64	750	890 - 895	625	13/16	1-5/16			
15-14	7/8	1-3/16-16	1-57/64	3/4	875	995 - 1,000	750	7/8	1-7/16			

REDUCING UNIONS

SPECIFICATIONS												
JACO Part No.	Tube O.D.	Thd.	Thread	A	B	C	D	E	F	G	H	I
				± 1/64	± 1/64	± .005/ 010	± 1/64	± 1/64	± 1/64	± .005/ 010		± 1/64
15-4-2	1/4 - 1/8	7/16-20	5/16-24	59/64	3/8	5/16	250	300 - 330	109	15/32	5/8	125 - 175 - 180
15-4-4	5/16 - 1/4	1/2-20	7/16-20	1	3/8	3/8	312	380 - 385	170	31/64	11/16	250 - 330 - 335
15-4-6	3/8 - 1/4	5/8-20	7/16-20	1-3/16	25/64	25/64	375	460 - 465	170	19/32	13/16	250 - 330 - 335
15-4-8	1/2 - 3/8	3/4-20	5/8-20	1-5/16	9/16	25/64	500	590 - 595	250	11/10	15/16	375 - 460 - 465
15-10-6	5/8 - 3/8	7/8-20	5/8-20	1-23/64	19/32	15/32	625	715 - 720	250	45/64	1-1/16	375 - 460 - 465
15-10-8	5/8 - 1/2	7/8-20	3/4-20	1-15/32	19/32	9/16	625	715 - 720	375	45/64	1-1/16	500 - 595 - 595
15-14-10	7/8 - 5/8	1-3/16-16	7/8-20	1-21/32	3/4	17/32	875	995 - 1,000	590	7/8	1-7/16	625 - 715 - 720

Parts available in: NYLON, CELCON (Acetal), POLYPROPYLENE, and KYNAR (Polyvinylidene Fluoride)

Sizes indicated are based on Celcon material (Acetal).

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